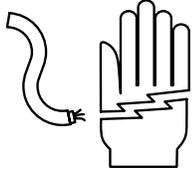


# INSTRUCTIONS

## BVS40 BAGGING AND CLOSING MACHINE

### **WARNING**



Be sure Power Cord Assembly is not connected when installing or cleaning. Do not defeat electrical ground afforded by 3-prong Cord Assembly. Power Cord Assembly and any of the components of this machine should only be repaired by a qualified electrician. Failure to follow these safety precautions could result in electrical shock causing serious injury or death!

### **READ ALL DIRECTIONS CAREFULLY BEFORE BEGINNING INSTALLATION**

NOTE: Our model BSV40 Bagging and Closing Machine is a fast and efficient tool for small and medium sized poultry producers. Please note that our machine is not a vacuum packager. Most of the air in your bags will be removed and you will have a very presentable product.

### **ASSEMBLY AND OPERATING INSTRUCTIONS**

- STEP 1:** Upon receipt, check your bagging machine for damage.
- STEP 2:** Assemble 4 legs. First place unit on its side. Insert legs and attach with 16 bolts, washers and lock nuts.
- STEP 3:** Return unit to an upright position.
- STEP 4:** The top may need to be assembled using 4 self tapping screws.
- STEP 5:** Insert wicketed bags into the wicket holder. The wicket holder is a V-shaped stainless steel strip with multiple 3/8 inch holes punched in it. (8" (20.3cm) long). The wicket holder may be loose in the crate. It slips into the track below the air chute.
- STEP 6:** Review the instruction manual on the Tiematic which should be included with your shipment. The manual will tell you how to thread the plastic coated wire. One spool of wire should be included with your shipment.
- STEP 7:** Test your unit. Turn switch on the side of the stainless steel bagging unit to ON position. A bag should puff open. Likewise, turn on the Tiematic and the vacuum switch.
- STEP 8:** Insert a bird into the funnel. The funnel should catch the front of the bag. You may need to adjust the funnel using the wing nuts as you experiment with birds dropping into the bag. Let the bird drop.
- STEP 9:** Assemble shelf to the front using wing nuts. The shelf needs to support the entire weight of the bird or the parts.
- STEP 10:** Rip off the bag. Place mouth of bag around vacuum and allow air to be sucked out. The vacuum will remove most of the air. It will not remove all of the air nor any purge or water vapor that may accumulate in the bag.
- STEP 11:** Hold neck of bag in the Tiematic. The Tiematic places a double twisted wire around the neck of the bag. The tie should be placed as close to the product as possible. Different size bags are available as a special order. You need a bag which fits your application. Bags for parts only should generally be smaller than bags for 3 pound (1.4kg) birds. You may want to trim the excess neck from the bag after it is tied.

Also, please note that we can supply bags with your logo and other information printed on the bag. Printing can either be black or in multiple colors. Each printing needs to be quoted separately.

#### **MODEL NUMBER**

The MODEL NUMBERS are: BVS40 Bagging and Closing Machine;  
MODEL BAG35 standard wicket of bags 8" x 2" x 14" (20.3 cm x 5.1 cm x 35.6 cm); and  
MODEL 312 the 2000 ft. (609.6 m) spool of vinyl-coated wire.  
A spool yields about 6400 ties.

#### **HOW TO ORDER PARTS**

Repair parts may be ordered from Brower.

#### **EQUIPMENT FOR POULTRY • LIVESTOCK • PETS**

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